

Work Order ID 165539

Friday, August 25, 2017 2:28:17 PM

165539

Page 2

Item ID: D350-607-541

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 8/25/2017 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/7/2017 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-541								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

DAS
27
9-89

SEP 19 2017

17/9/2017

wy 17/9/20

Picklist Print

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Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VRF BY:EC IPP Rev:B
11.02.09 add to install label DD vrf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VRF:EC IPP REV:D 12.07.24 AS PER
ECN 12-610 DD VRF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-
624 DD VRF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD
VRF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD
VRF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4085-3		Manufactured	No			110	Each	9.0000	1	1			

D4085-3

Placard

DAS
27
9-89

Location

Loc Qty

Loc Code

ST074

9

164413

6

164009

3

7/18/2018

165014

DAS 28 9-89
SEP 15 2017

D4086-200

Manufactured No

D4086-200

Placard, Max Load

DAS
27
9-89

Location

Loc Qty

Loc Code

ST075

11

162774

11

6/15/2018

1

DAS 28 9-89
SEP 12 2017

D4917-300

Manufactured No

D4917-300

Placard, Max Load

DAS
27
9-89

Location

Loc Qty

Loc Code

ST126

8

162855

2

164012

6

7/18/2018

1

DAS 28 9-89
SEP 12 2017

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Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

D350-607-511

Manufactured No

110

Each

3.0000

1

1

DAS
6
9-89

D350-607-511

AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

DAS
27
9-89

Location

Loc Qty

Loc Code

FG129

3

163875

1

164343

2

165539

DAS
6
9-89

SEP 12 2017

D2690-6

Manufactured No

110

Each

32.0000

1

1

D2690-6

Lanyard

**

Location

Loc Qty

Loc Code

ST009

32

164454

14

165239

18

DAS
6
9-89

SEP 12 2017

D3912-041

Manufactured No

110

Each

9.0000

1

1

D3912-041

Eyebolt Receiver Assembly

**

Location

Loc Qty

Loc Code

ST055

9

162511

7

163866

2

DAS
28
9-89

D4030-041

Manufactured No

110

Each

0.0000

1

1

D4030-041

Long Basket Assembly (350)

D4151-041

Manufactured No

110

Each

10.0000

1

1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

Location

Loc Qty

Loc Code

ST082

10

161846

4

163949

6

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

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Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

D4151-043 Manufactured No

110 Each 15.0000 1 1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

DAS
6
9-89

SEP 12 2017
DAS
28
9-89

Location

Loc Qty

Loc Code

ST083

7

162019

3

164062

4

ST090A

8

164453

4

165241

4

D4150-041 Manufactured No

110 Each 9.0000 1 1

D4150-041

Attachment Arm Assembly

**

DAS
6
9-89

SEP 12 2017
DAS
28
9-89

Location

Loc Qty

Loc Code

ST081

9

161919

4

164517

2

165234

3

AN4-13A Purchased No

110 Each 394.0000 6 6

AN4-13A

Bolt

**

DAS
6
9-89

SEP 12 2017
DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

9

m135470

9

ST344

365

m138170

165

m138326

200

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Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

AN4C15 Purchased No 110 Each 28.0000 1 1

AN4C15

Bolt

**

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
OVER002	25	
M137736	25	
ST343	3	
M137506	3	

AN310C4 Purchased No 110 Each 60.0000 1 1

AN310C4

Nut

**

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
ST331	60	
M135895	1	
M137361	27	
M138118	32	

MS17984-C413 Purchased No 110 Each 29.0000 1 1

MS17984-C413

Quick Release Pin

**

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
CCK004	10	
m138209	10	
over005	15	
m138040	15	
ST315	4	
m137478	4	

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Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,905.000

6

6

MS21042I 4

Nut

**

SEP 12 2017

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

OVER007

1000

m138170

500

m138230

500

ST303

1895

m138084

895

m138326

1000

6

MS24665-151

Purchased

No

110

Each

131.0000

1

1

MS24665-151

Cotter Pin

**

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

60

m128401

60

ST289

71

m138045

71

1

NAS1515H4L

Purchased

No

110

Each

175.0000

2

2

***NAS1515H4I ***

Washer

**

DAS
6
9-89

SEP 12 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

23

103691

3

m132189

20

ST0260

88

m134376

88

ST260

64

m138237

64

2

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Start Date: 8/25/2017

Required Date: 9/7/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

110

Each

933.0000

12

12

NAS1149F0432P

WASHER

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST260a

600

M138230

600

ST262

333

M137412

333

NAS1149C0463R

Purchased

No

110

Each

194.0000

3

3

NAS1149C0463R

Washer

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

25

m127306

25

ST266

169

m137736

169

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

Kim Johnston

From: Sonia Quirion
Sent: Tuesday, September 12, 2017 8:16 AM
To: Kim Johnston
Subject: P/W

D350-636-011 165275 165073 165074 165071 CHG007

D350-636-012 165067 165068 165066 165069 CHG007

D206-642-441 103164 163163 CHGH005

D206-642 341 161713 161714 CHG005

D206-642-311 163936 CHG008

✓ D350-607-541 165539 JUSTE LABEL

D206-781-011L02 165954 X4 CHG001

SVP MERCI